

Abstract of the Invention

~~To obtain a to obtain a cushion function and suitable sound effects and a sound pressure effect by containing a speaker without giving sense of incongruity and avoiding impact from an outside to the speaker at the same time. A cushion 20 comprising:~~ comprises a resin body with a spring structure ~~10~~ having permeability comprising a three-dimensional structure including voids at a predetermined bulk density, the three-dimensional structure being obtained by contacting, entwining, and gathering adjacent ones of random loops or curls of continuous filaments made from a thermoplastic resin in such a manner as to allow the resulting structure to have a layered structure in which ~~oppositely lengthwise disposed superficial layers have~~ composed of filaments having a high bulk density as superficial layers are formed on a front and a rear of the resin body in a lengthwise direction, and a ~~core-layer~~ composed of the filaments having a low bulk density as a core layer is interposed between the superficial layers, ~~wherein the resin body with the spring structure supports at least an upper half of a human body when using the cushion; and a speaker incorporated in the resin body with the spring structure 10 or oppositely disposed on either one of the superficial layers of the resin body with the spring structure 10.~~